Appln. No. 10/568,089 Amd. dated October 14, 2010

Reply to Office Action of April 26, 2010

## **Amendments to the Claims**

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Currently Amended) A surface-treated steel sheet for a battery case, comprising: a steel sheet; and a nickel-phosphorus alloy plating layer formed on its surface which defines the inner surface of the battery case.

  wherein the nickel-phosphorous alloy plating layer contains 5 to 70% by weight of cobalt.
- 2. (**Previously Presented**) A surface-treated steel sheet for a battery case, according to claim 1, further comprising a nickel plating layer formed between the steel sheet and a nickel-phosphorus alloy plating layer.
- 3. (**Previously Presented**) A surface-treated steel sheet for a battery case according to claim 1, further comprising an iron-nickel diffusion layer formed between the steel sheet and the nickel- phosphorus alloy plating layer.
- 4. (**Previously Presented**) A surface-treated steel sheet for a battery case according to claim 1, further comprising an iron-nickel diffusion layer and a nickel layer formed between the steel sheet and the nickel-

Appln. No. 10/568,089 Amd. dated October 14, 2010 Reply to Office Action of April 26, 2010

phosphorus alloy plating layer; wherein the iron-nickel diffusion layer is formed as an under layer, and the nickel layer is formed as an intermediate layer.

- 5. (**Previously Presented**) A surface-treated steel sheet for a battery case as set forth in claim 1, wherein the nickel-phosphorus alloy plating layer has a thickness in the range of 0.1 to 2  $\mu$ m.
- 6. (**Previously Presented**) A surface-treated steel sheet for a battery case as set forth in claim 1, wherein the nickel-phosphorus alloy plating layer has a phosphorus content in the range of 1 to 12% by weight.
  - 7. (Cancelled)
- 8. (Currently Amended) A battery case <u>comprising</u> characterized by having a nickel-phosphorus alloy plating layer formed on its inner surface, wherein the nickel-phosphorus alloy plating layer contains 5 to 70% by weight of cobalt.
- 9. (**Original**) A battery case characterized by having a nickel plating layer formed as an under layer and a nickel-phosphorus alloy plating layer formed as a top layer on its inner surface.
- 10. (**Currently Amended**) A battery case <del>characterized by</del> having comprising an iron-nickel diffusion layer formed as an under layer and a nickel-phosphorus alloy plating layer formed as a top layer on its inner surface.

Appln. No. 10/568,089 Amd. dated October 14, 2010 Reply to Office Action of April 26, 2010

- 11. (Currently Amended) A battery case characterized by having comprising an iron-nickel diffusion layer formed as an under layer, a nickel layer as an intermediate layer and a nickel-phosphorus alloy plating layer formed as a top layer on its inner surface.
- 12. (**Previously Presented**) A battery case as set forth in claim 8, wherein the nickel-phosphorus alloy plating layer has a phosphorus content in the range of 1 to 12% by weight.

## 13. (Cancelled)

- 14. (Previously Presented) A battery case as set forth in claim8, and formed by a deep drawing, DI or DTR method.
- 15. (**Previously Presented**) A battery characterized by employing a battery case as set forth in claim 8 and packing its interior with cathode and anode active materials.